IMPORTANT AJAX LATHE SAFETY

- 1. Use a GENTLE ARM/HAND on the power switch, as it is EASY to accidentally engage reverse when turning OFF. When you hear the motor de-energize, CEASE ALL MOTION on the power switch.
- 2. Be careful not to accidentally bump the power switch with your body when not in use.
- **3. SPINDLE SPEED, FEEDRATE & POWER FEED DIRECTION on this lathe MUST be changed while the machine is OFF. ALWAYS ask a laboratory instructor to adjust these settings for you.**
- **4.** Longitudinal and cross feeds BOTH move towards or away from the spindle, which is OPPOSITE of the Southbends.

MISCELLANEOUS INFO

• This lathe cuts on the radius (not on the diameter like other lathes in the lab). If you aren't sure what this means, ask before ruining your part.