

Using the **Center Line** Function of a Heidenhain ND 710

1. Press “SPEC FTC” repeatedly until “PROBING” is displayed, press “ENT”.
2. Press “-” repeatedly until “PROBE MIDP.” is displayed, press “ENT”.
3. Touch the edge finder to the first edge, press “ENT”.
4. Touch the edge finder to the second edge, press “ENT”.
5. Press “0”, then “ENT”, then “CL”.