

SHAPE DESIGN SENSITIVITY ANALYSIS AND OPTIMIZATION OF CONTACT PROBLEM USING MESHFREE METHOD

Symposium on Meshfree Methods

Fifth U.S. National Congress on Computational Mechanics

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INTRODUCTION

⇒ Frictional Contact Problem

- Continuum-Based Contact Formulation
- Penalty Regularization
- Regularized Coulomb Friction Model

⇒ Structural Problem

- Finite Deformation Elastoplasticity Using Multiplicative Decomposition of Deformation Gradient
- Mooney-Rivlin Type Hyperelasticity with Nearly Incompressible Constraint

⇒ Meshfree Discretization

- Reproducing Kernel Particle Method (RKPM)
- Direct Transformation Method for Essential B. C.

⇒ Design Sensitivity Analysis (DSA)

- Material Derivative Approach is Used for Shape DSA
- Shape Function of RKPM Depends on Shape Design
- Material Derivative is Taken to the Regularized Contact Variational Equation

REPRODUCING KERNEL PARTICLE METHOD (RKPM)

Reproduced Displacement Function

$$z^R(\mathbf{x}) = \int_{\Omega} C(\mathbf{x}; \mathbf{y} - \mathbf{x}) \phi_a(\mathbf{y} - \mathbf{x}) z(\mathbf{y}) d\mathbf{y}$$

$$z^R(\mathbf{x}) \rightarrow z(\mathbf{x}) \text{ as } a \rightarrow 0 \quad \text{Dirac Delta Measure}$$

Correction Function

$$C(\mathbf{x}; \mathbf{y} - \mathbf{x}) = \mathbf{q}(\mathbf{x})^T \mathbf{H}(\mathbf{y} - \mathbf{x})$$

$$\mathbf{H}(\mathbf{y} - \mathbf{x})^T = [1, (\mathbf{y} - \mathbf{x}), (\mathbf{y} - \mathbf{x})^2, \dots, (\mathbf{y} - \mathbf{x})^n]$$

$$\mathbf{q}(\mathbf{x})^T = [q_0(\mathbf{x}), q_1(\mathbf{x}), \dots, q_n(\mathbf{x})]$$

N-th Order Completeness Requirement (Reproducing Condition)

$$\begin{aligned} z^R(\mathbf{x}) &= \int_{\Omega} C(\mathbf{x}; \mathbf{y} - \mathbf{x}) \phi_a(\mathbf{y} - \mathbf{x}) z(\mathbf{y}) d\mathbf{y} \\ &= \bar{m}_0(\mathbf{x}) z(\mathbf{x}) + \sum_{n=1}^{\infty} \frac{(-1)^n}{n!} \bar{m}_n(\mathbf{x}) \frac{d^n z(\mathbf{x})}{d\mathbf{x}^n} \end{aligned}$$

$$\bar{m}_0(\mathbf{x}) = 1 \quad \bar{m}_k(\mathbf{x}) = 0 \quad k = 1, \dots, n$$

RKPM (cont.)

Reproducing Condition

$$\mathbf{M}(\mathbf{x})\mathbf{q}(\mathbf{x}) = \mathbf{H}(0)$$

$$\mathbf{H}(0)^T = [1, 0, \dots, 0]$$

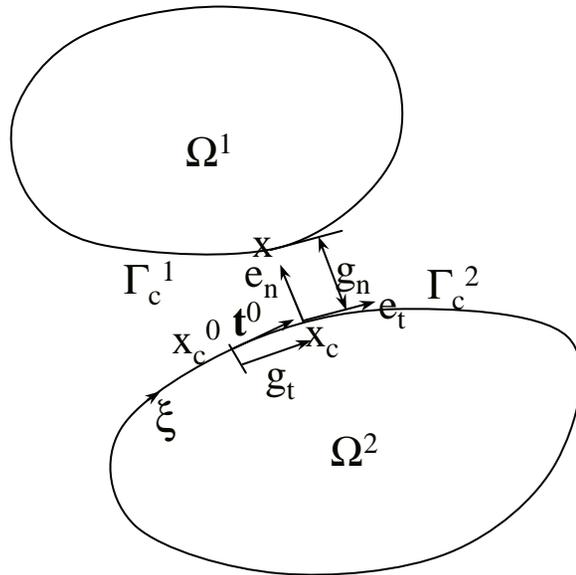
$$\mathbf{M}(\mathbf{x}) = \begin{bmatrix} m_0(\mathbf{x}) & m_1(\mathbf{x}) & \dots & m_n(\mathbf{x}) \\ m_1(\mathbf{x}) & m_2(\mathbf{x}) & \dots & m_{n+1}(\mathbf{x}) \\ \cdot & \cdot & \dots & \cdot \\ m_n(\mathbf{x}) & m_{n+1}(\mathbf{x}) & \dots & m_{2n}(\mathbf{x}) \end{bmatrix}$$

$$\mathbf{C}(\mathbf{x}; \mathbf{y} - \mathbf{x}) = \mathbf{H}(0)^T \mathbf{M}(\mathbf{x})^{-1} \mathbf{H}(\mathbf{y} - \mathbf{x})$$

$$z^R(\mathbf{x}) = \mathbf{H}(0)^T \mathbf{M}(\mathbf{x})^{-1} \int_{\Omega} \mathbf{H}(\mathbf{y} - \mathbf{x}) \phi_a(\mathbf{y} - \mathbf{x}) z(\mathbf{y}) d\mathbf{y}$$

$$z^R(\mathbf{x}) = \sum_{I=1}^{NP} \mathbf{C}(\mathbf{x}; \mathbf{x}_I - \mathbf{x}) \phi_a(\mathbf{x}_I - \mathbf{x}) z_I \Delta \mathbf{x}_I = \sum_{I=1}^{NP} \Phi_I(\mathbf{x}) d_I$$

PENALTY METHOD FOR FRICTIONAL CONTACT



Impenetrability Condition

$$g_n \equiv (\mathbf{x} - \mathbf{x}_c(\xi_c))^T \mathbf{e}_n(\xi_c) \geq 0, \quad \mathbf{x} \in \Gamma_c^1, \mathbf{x}_c \in \Gamma_c^2$$

Tangential Slip Function

$$g_t \equiv \|\mathbf{t}^0\| (\xi_c - \xi_c^0)$$

Contact Consistency Condition

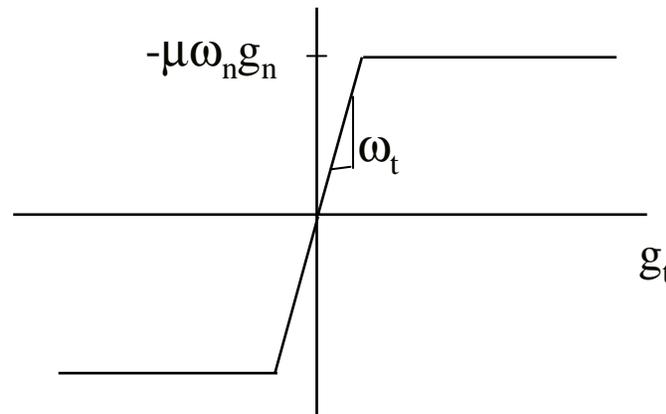
$$\varphi(\xi_c) = (\mathbf{x} - \mathbf{x}_c(\xi_c))^T \mathbf{e}_t(\xi_c) = 0$$

Contact Penalty Function

$$P = \frac{1}{2} \omega_n \int_{\Gamma_c} g_n^2 d\Gamma + \frac{1}{2} \omega_t \int_{\Gamma_c} g_t^2 d\Gamma$$

where integration is performed only on the region where $g_n < 0$ on Γ_c

PENALTY METHOD (cont.)



- Stick Condition: $|\omega_t g_t| \leq |\mu \omega_n g_n|$

$$b_{\Gamma}(\mathbf{z}, \bar{\mathbf{z}}) = \omega_n \int_{\Gamma_c} g_n (\bar{\mathbf{z}} - \bar{\mathbf{z}}_c)^T \mathbf{e}_n d\Gamma + \omega_t \int_{\Gamma_c} g_t [v(\bar{\mathbf{z}} - \bar{\mathbf{z}}_c)^T \mathbf{e}_t + (g_n \|\mathbf{t}^0\|/c) \bar{\mathbf{z}}_{c,\xi}^T \mathbf{e}_n] d\Gamma$$

- Slip Condition : $|\omega_t g_t| > |\mu \omega_n g_n|$

$$b_{\Gamma}(\mathbf{z}, \bar{\mathbf{z}}) = \omega_n \int_{\Gamma_c} g_n (\bar{\mathbf{z}} - \bar{\mathbf{z}}_c)^T \mathbf{e}_n d\Gamma - \mu \omega_n \operatorname{sgn}(g_t) \int_{\Gamma_c} g_n [v(\bar{\mathbf{z}} - \bar{\mathbf{z}}_c)^T \mathbf{e}_t + (g_n \|\mathbf{t}^0\|/c) \bar{\mathbf{z}}_{c,\xi}^T \mathbf{e}_n] d\Gamma$$

VARIATIONAL FORMULATION

Governing Variational Equation

$$a_{\Omega}({}^{n+1}\mathbf{z}, \bar{\mathbf{z}}) + b_{\Gamma}({}^{n+1}\mathbf{z}, \bar{\mathbf{z}}) = \ell_{\Omega}(\bar{\mathbf{z}}), \quad \forall \bar{\mathbf{z}} \in Z$$

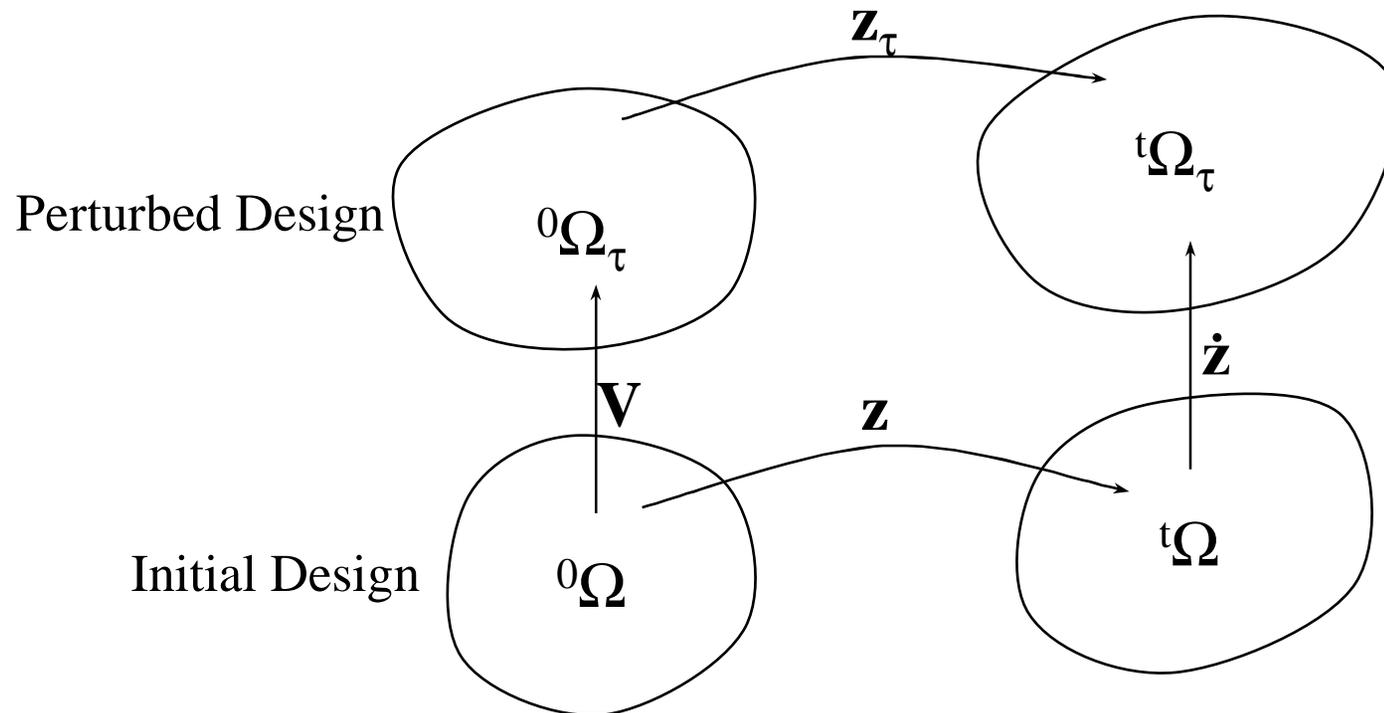
$$a_{\Omega}(\mathbf{z}, \bar{\mathbf{z}}) \begin{cases} = \int_{\Omega} \boldsymbol{\tau} : \bar{\boldsymbol{\epsilon}} \, d\Omega & \text{Elastoplasticity, Updated Lagrangian} \\ = \int_{\Omega} (\mathbf{S} : \bar{\mathbf{E}} + p\bar{H}) \, d\Omega & \text{Hyperelasticity, Total Lagrangian} \end{cases}$$

$$\ell(\bar{\mathbf{z}}) = \int_{\Omega} \bar{\mathbf{z}}^T \mathbf{f}^B \, d\Omega + \int_{\Gamma_T} \bar{\mathbf{z}}^T \mathbf{f}^S \, d\Gamma$$

Linearization

$$\begin{aligned} a_{\Omega}^*({}^{n+1}\mathbf{z}^k; \Delta\mathbf{z}^{k+1}, \bar{\mathbf{z}}) + b_{\Gamma}^*({}^{n+1}\mathbf{z}^k; \Delta\mathbf{z}^{k+1}, \bar{\mathbf{z}}) \\ = \ell_{\Omega}(\bar{\mathbf{z}}) - a_{\Omega}({}^{n+1}\mathbf{z}^k, \bar{\mathbf{z}}) - b_{\Gamma}({}^{n+1}\mathbf{z}^k, \bar{\mathbf{z}}) \end{aligned} \quad \forall \bar{\mathbf{z}} \in Z$$

DESIGN SENSITIVITY ANALYSIS



\mathbf{V} : Design velocity vector, direction of design perturbation

τ : Design perturbation parameter

\mathbf{z} : Displacement vector

$\dot{\mathbf{z}}$: Material Derivative of displacement

DESIGN SENSITIVITY ANALYSIS (cont.)

Material Derivative of Variational Equation

$$\frac{d}{d\tau} [a_{\Omega}({}^{n+1}\mathbf{z}, \bar{\mathbf{z}})] + \frac{d}{d\tau} [b_{\Gamma}({}^{n+1}\mathbf{z}, \bar{\mathbf{z}})] = \frac{d}{d\tau} [\ell_{\Omega}(\bar{\mathbf{z}})], \quad \forall \bar{\mathbf{z}} \in Z$$

DSA Equation

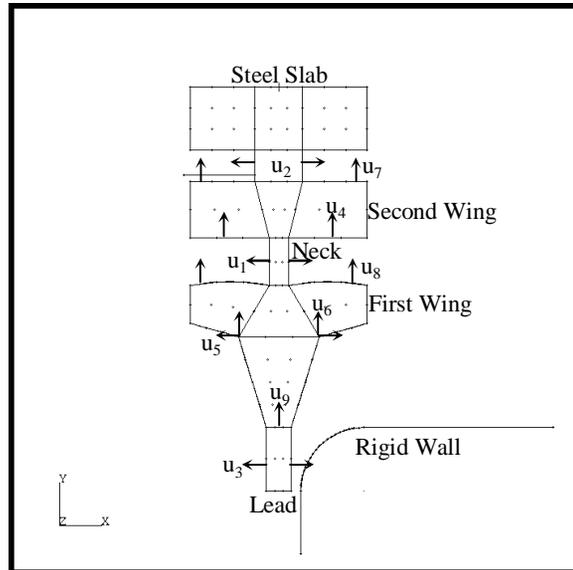
$$a_{\Omega}^*(\mathbf{z}; \dot{\mathbf{z}}, \bar{\mathbf{z}}) + b_{\Gamma}^*(\mathbf{z}; \dot{\mathbf{z}}, \bar{\mathbf{z}}) = \ell'_{\nu}(\bar{\mathbf{z}}) - a'_{\nu}(\mathbf{z}, \bar{\mathbf{z}}) - b'_{\nu}(\mathbf{z}, \bar{\mathbf{z}}), \quad \forall \bar{\mathbf{z}} \in Z$$

Remarks

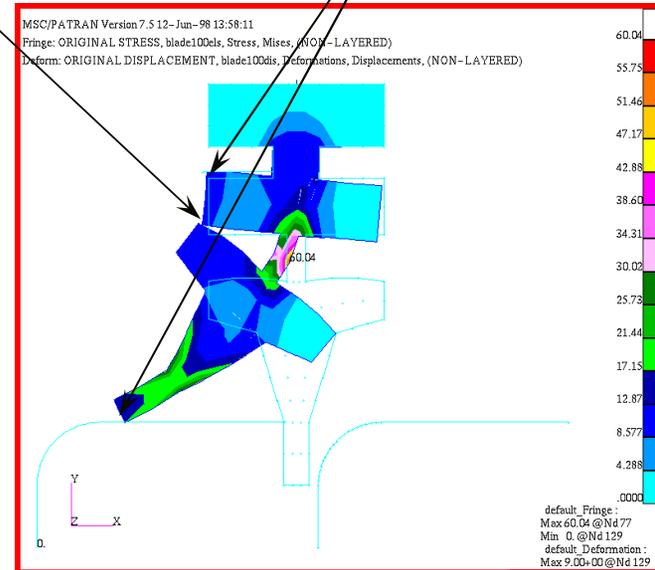
- Total form of sensitivity equation
- No iteration is required
- DSA needs to be carried out at each converged load step
 - Direct Differentiation Method is used
- Update path-dependent variables (intermediate configuration, plastic internal variables, frictional effect)

WINDSHIELD WIPER MODEL

Multi-body Contact



Flexible-rigid Body Contact



Material Constant $D_{10} = 80 \text{ kPa}$,
 $D_{01} = 20 \text{ kPa}$

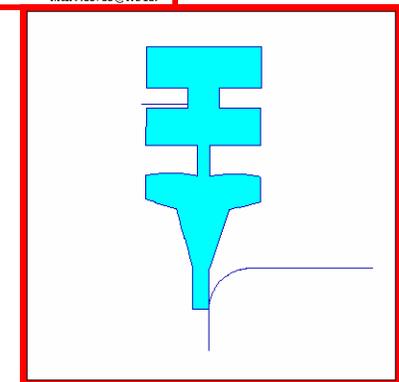
Bulk Modulus $K = 80 \text{ MPa}$

Frictional Coefficient $\mu = 0.15$

Windshield Blade = 128 Particle Points

Rigid Wall = 26 Piecewise Linear Master Segments

100 Load Steps for Analysis with Displacement Driven Procedure



ACCURACY OF SHAPE DSA RESULTS

Analysis: 633 Sec, Sensitivity: 133 Sec for 6 DV = 22.2 Sec

Performance	$\Delta\Psi$	Ψ'	$(\Delta\Psi/\Psi')\times 100$
u₁			
area	.28406E-05	.28406E-05	100.00
vm ₅₃	.19984E-03	.19984E-03	100.00
vm ₅₄	.28588E-03	.28588E-03	100.00
F _{cx}	-.83099E-06	-.83098E-06	100.00
F _{cy}	.55399E-05	.55399E-05	100.00
u₂			
area	.20000E-05	.20000E-05	100.00
vm ₅₃	.32324E-05	.32316E-05	100.03
vm ₅₄	.50379E-05	.50380E-05	100.00
F _{cx}	-.80829E-07	-.80826E-07	100.00
F _{cy}	.53886E-06	.53884E-06	100.00
u₃			
area	.68663E-05	.68663E-05	100.00
vm ₅₃	.19410E-03	.19410E-03	100.00
vm ₅₄	.68832E-04	.68832E-04	100.00
F _{cx}	-.65963E-05	-.65963E-05	100.00
F _{cy}	.43976E-04	.43976E-04	100.00
u₄			
area	-.50000E-05	-.50000E-05	100.00
vm ₅₃	.28830E-04	.28829E-04	100.00
vm ₅₄	-.60316E-05	-.60305E-05	100.02
F _{cx}	.33493E-05	.33493E-05	100.00
F _{cy}	-.22328E-04	-.22329E-04	100.00

Design Optimization Problem Definition

Min Area(39)

s.t. $\sigma_{53}(75) \leq 55$

$\sigma_{54}(45) \leq 55$

$\sigma_{76}(32) \leq 55$

$\sigma_{84}(34) \leq 55$

$F_{y128}(5) \geq 5.5$

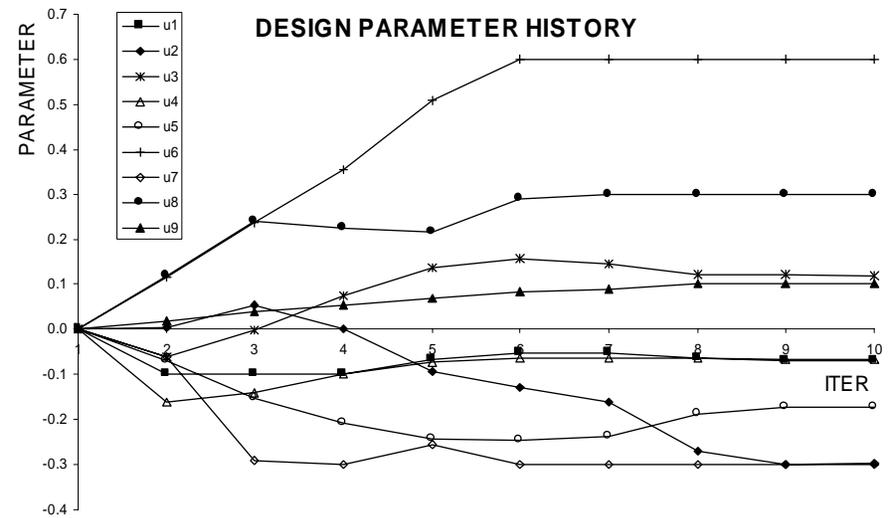
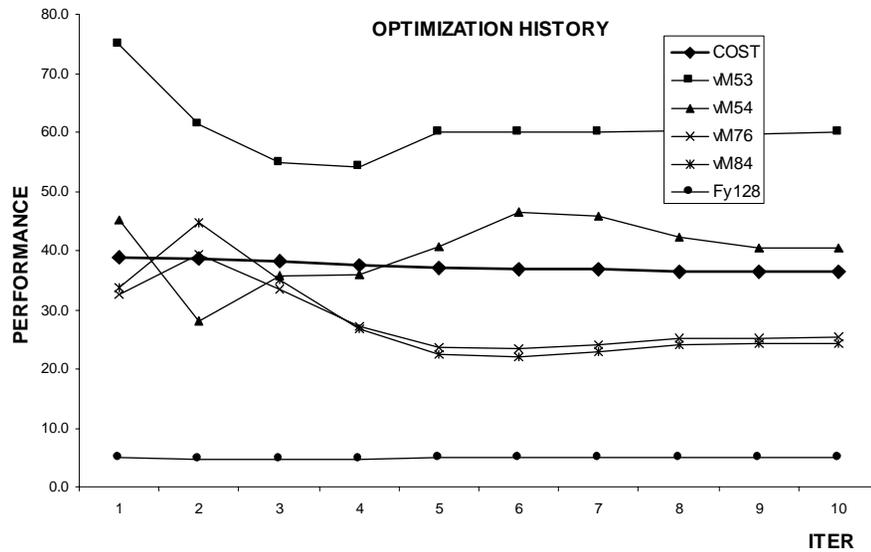
$-0.2 \leq u_i \leq 0.2 \quad i=1,3,7,8$

$-0.3 \leq u_i \leq 0.3 \quad i=2,4$

$-0.6 \leq u_i \leq 0.6 \quad i=5,6$

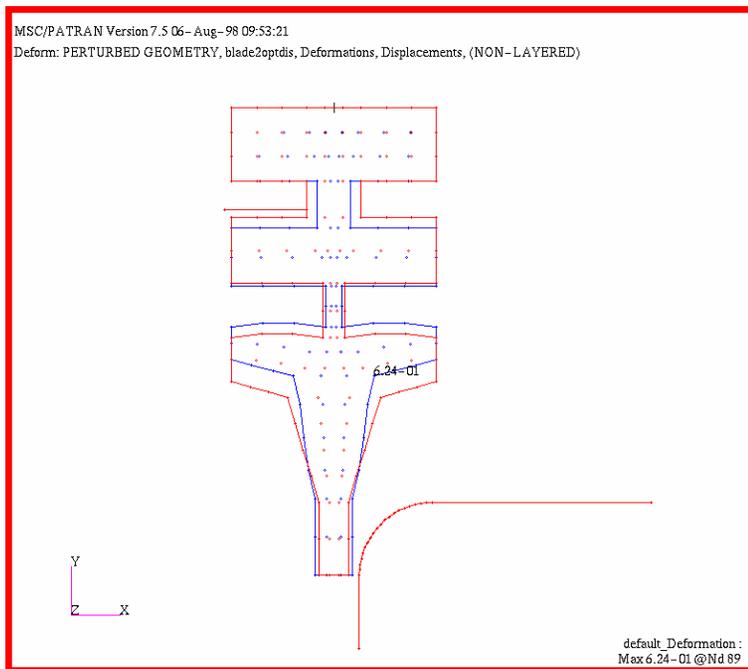
$-0.1 \leq u_i \leq 0.1 \quad i=9$

OPTIMIZATION HISTORY

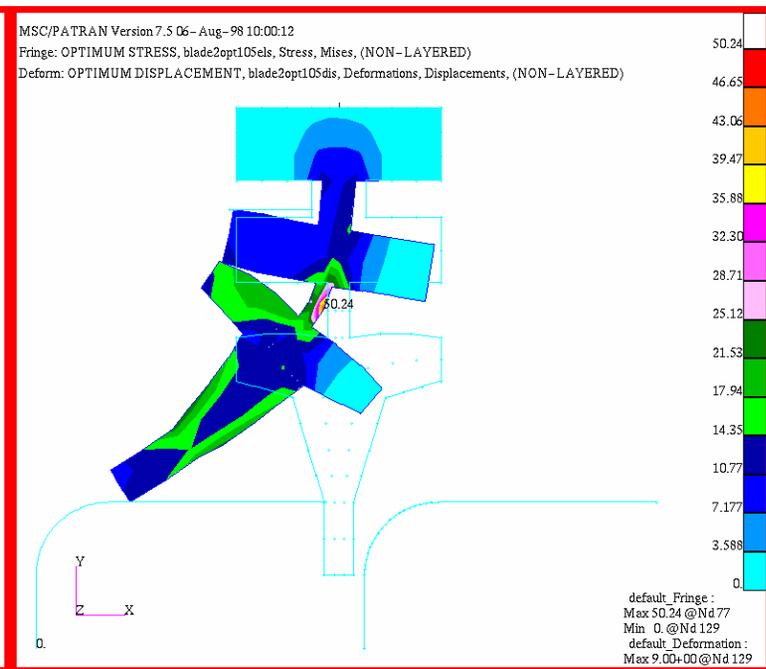


OPTIMIZED WINDSHIELD BLADE

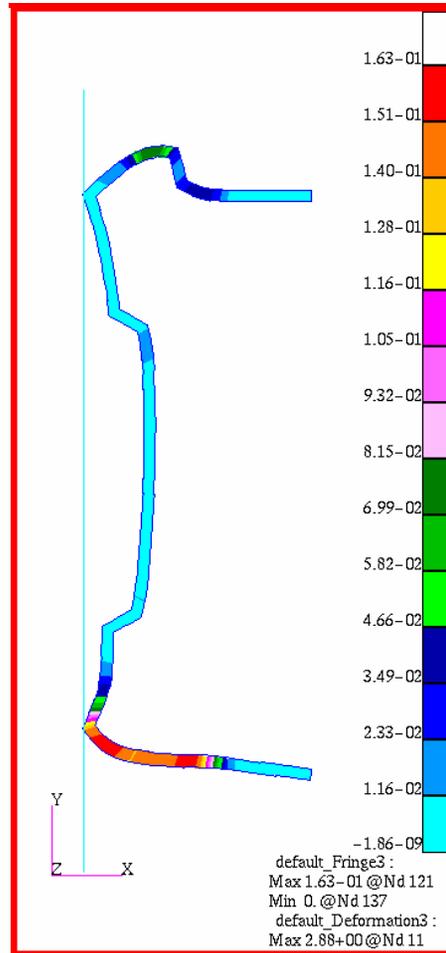
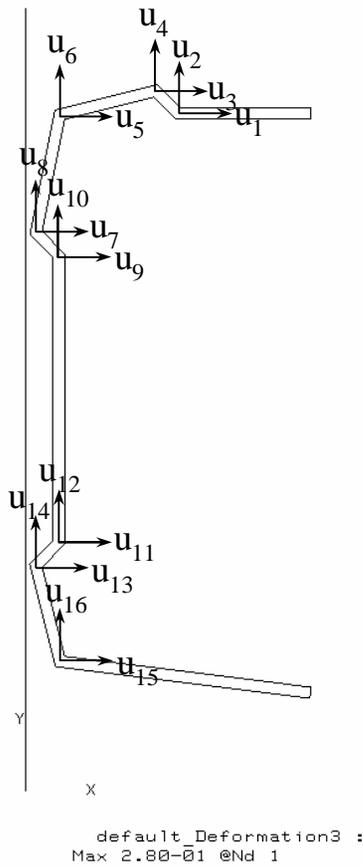
Optimum Shape



Analysis of Optimum Design



BUMPER IMPACT PROBLEM



Mounting Displ.

Thickness

Contact Penalty No.

Friction Coeff.

Lame's Constants

Plastic Hardening

Initial Yield Stress

$d = 2.8 \text{ cm}$

$h = 0.5 \text{ cm}$

$w_n = 1,000$

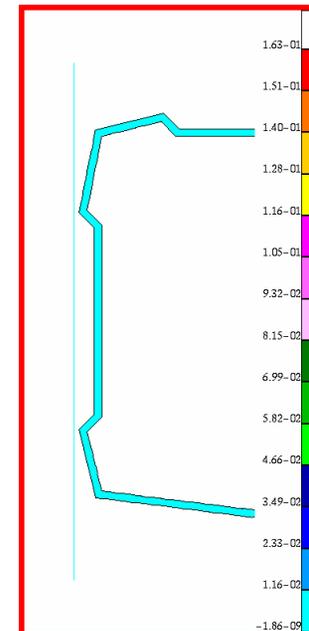
$\mu_f = 0.4$

$\lambda = 110.8 \text{ GPa}$

$\mu = 80.2 \text{ GPa}$

$H = 1.1 \text{ GPa}$

$\sigma_Y = 500 \text{ MPa}$



SENSITIVITY ANALYSIS RESULTS

Response Analysis : 275 sec

Sensitivity Analysis : 116 / 16 sec

Performance (Ψ)	$\Delta\Psi$	Ψ'	$(\Delta\Psi / \Psi') \times 100\%$	
u_2				
\hat{e}_{15}^p	.680005E-01	-.179756E-07	-.179757E-07	100.00
\hat{e}_{65}^p	.164338E+00	.311392E-08	.311393E-08	100.00
\hat{e}_{29}^p	.126643E-01	-.901637E-10	-.901545E-10	100.01
Z_{x39}	.429139E+00	.120943E-06	.120940E-06	100.00
F_{Cx100}	.379375E+01	.473864E-07	.473865E-07	100.00
u_4				
\hat{e}_{15}^p	.680005E-01	.246181E-07	.246181E-07	100.00
\hat{e}_{65}^p	.164338E+00	.105172E-08	.105173E-08	100.00
\hat{e}_{29}^p	.126643E-01	.589794E-09	.589795E-09	100.00
Z_{x39}	.429139E+00	-.295825E-06	-.295824E-06	100.00
F_{Cx100}	.379375E+01	.335517E-09	.335511E-09	100.00
u_6				
\hat{e}_{15}^p	.680005E-01	-.170857E-07	-.170857E-07	100.00
\hat{e}_{65}^p	.164338E+00	-.237257E-08	-.237256E-08	100.00
\hat{e}_{29}^p	.126643E-01	-.720239E-10	-.720198E-10	100.01
Z_{x39}	.429139E+00	.167699E-06	.167698E-06	100.00
F_{Cx100}	.379375E+01	-.176290E-07	-.176292E-07	100.00
u_8				
\hat{e}_{15}^p	.680005E-01	.581799E-09	.581877E-09	99.99
\hat{e}_{65}^p	.164338E+00	-.635253E-09	-.635254E-09	100.00
\hat{e}_{29}^p	.126643E-01	-.185890E-08	-.185890E-08	100.00
Z_{x39}	.429139E+00	-.397143E-07	-.397141E-07	100.00
F_{Cx100}	.379375E+01	.250196E-07	.250194E-07	100.00

Design Optimization Problem Definition

MIN Area

S.T. $\hat{e}_{16}^p(0.10) \leq 0.05$

$\hat{e}_{62}^p(0.15) \leq 0.05$

$\hat{e}_{65}^p(0.16) \leq 0.05$

$\hat{e}_{66}^p(0.16) \leq 0.05$

$\hat{e}_{67}^p(0.15) \leq 0.05$

$\hat{e}_{60}^p(0.15) \leq 0.05$

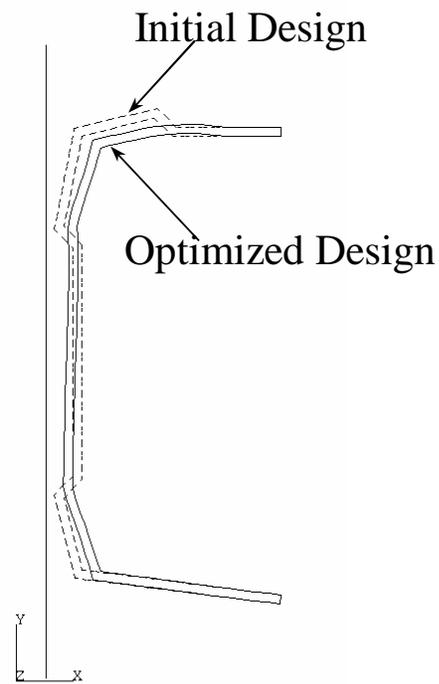
$\hat{e}_{61}^p(0.14) \leq 0.05$

$F_{Cx}(4.55) \geq 4.55$

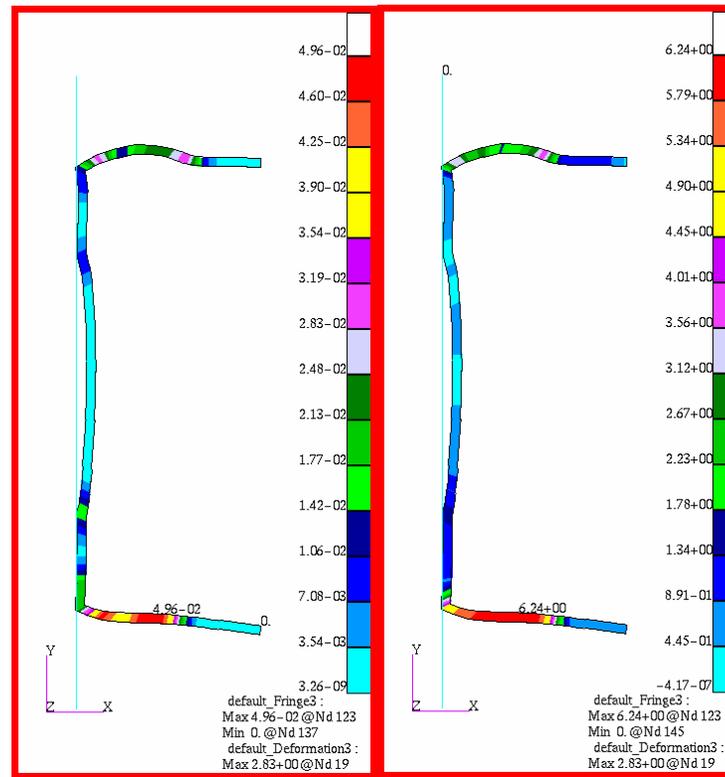
$-1.0 \leq u_i \leq 1.0$

$i = 1,16$

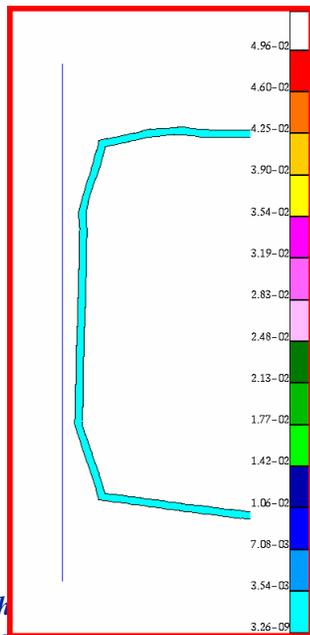
DESIGN OPTIMIZATION



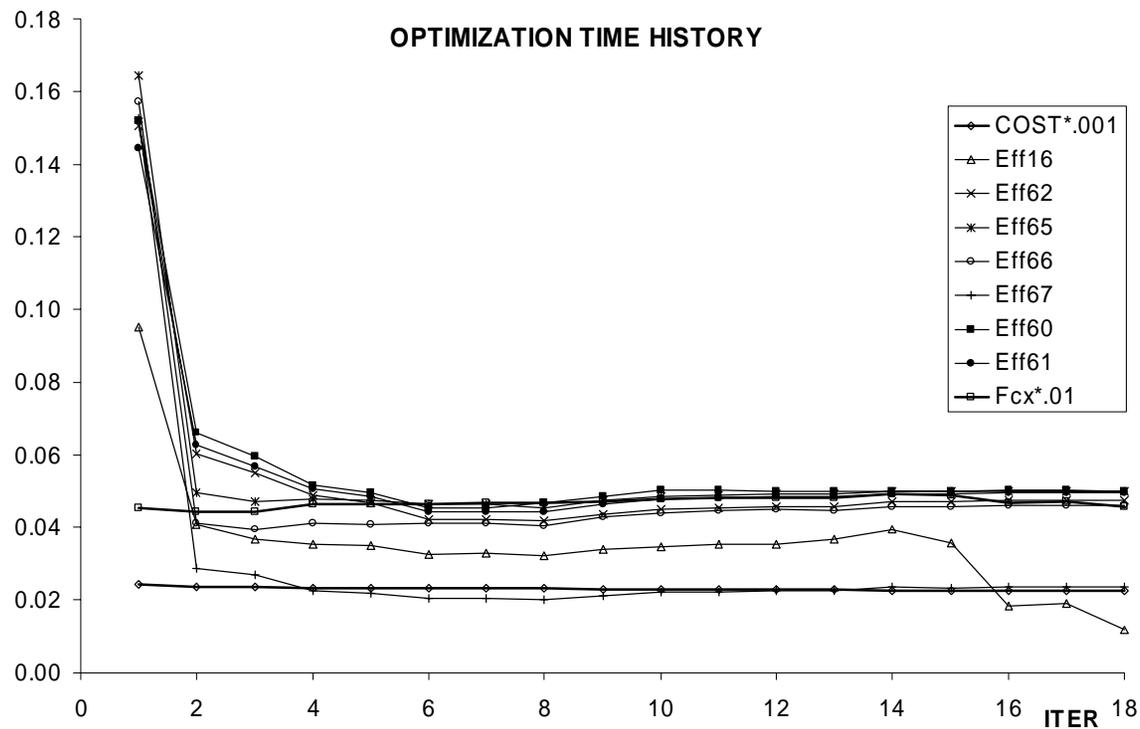
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Max 1.19+00@Nd 23



Effective Plastic Strain Von Mises Stress

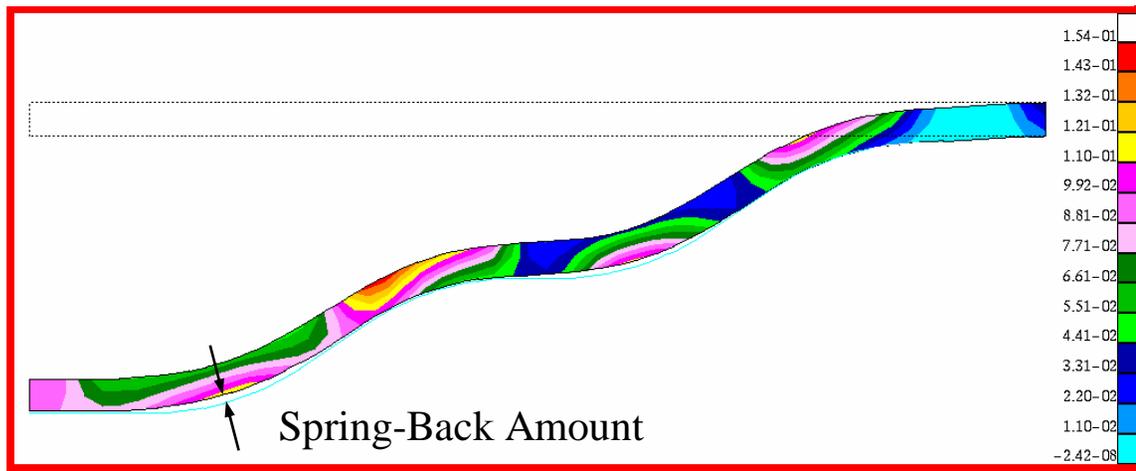
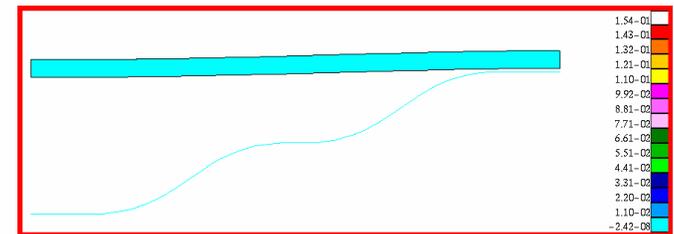
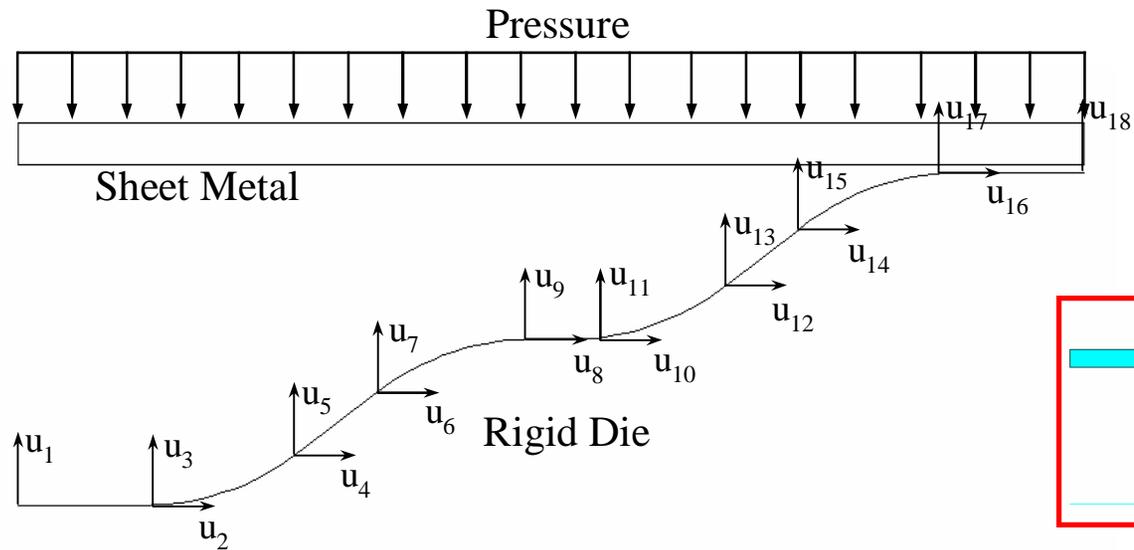


DESIGN OPTIMIZATION HISTORY



Response Analysis : 37
Sensitivity Analysis : 18

SHEET METAL STAMPING PROBLEM



DESIGN OPTIMIZATION

Optimization of Sheet Metal Stamping (Static)

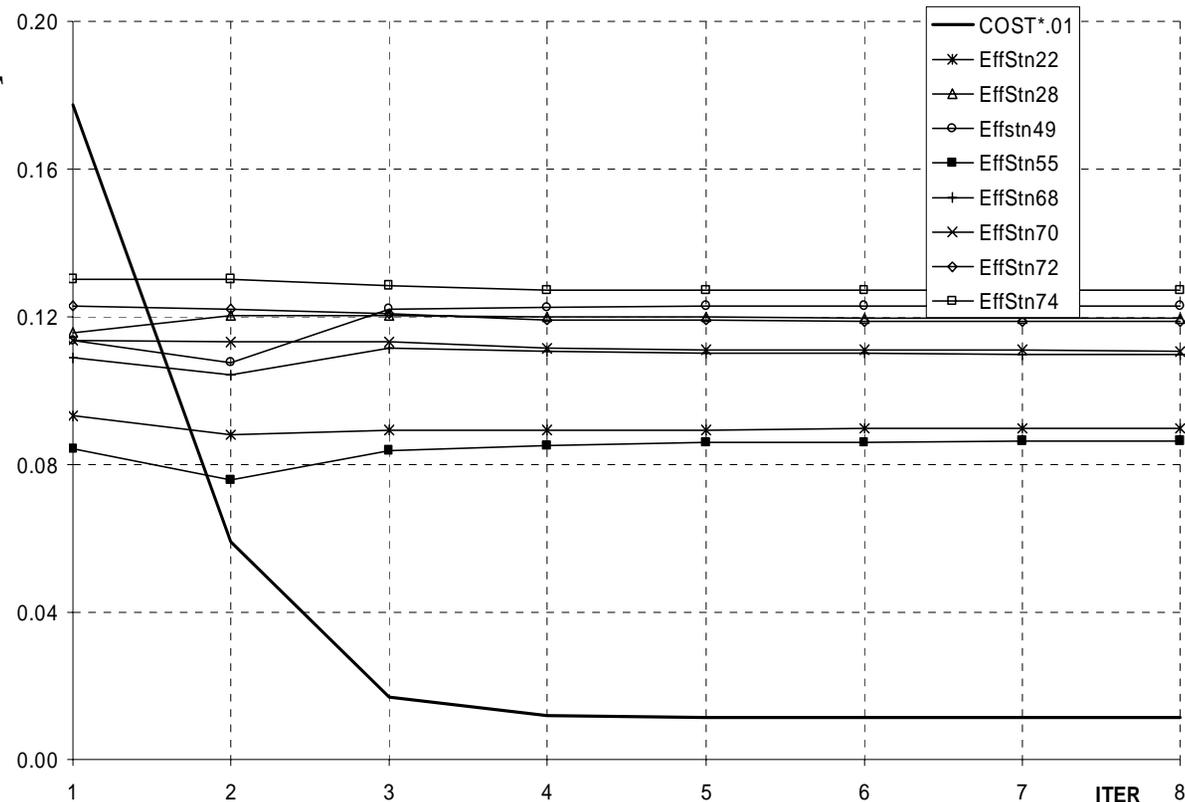
$$\text{MIN } G = \int_{\Gamma} \|\pi(\mathbf{x}) - \mathbf{x}\|^2 d\Gamma$$

$$\text{S.T. } \hat{e}^p_i \leq 0.13$$

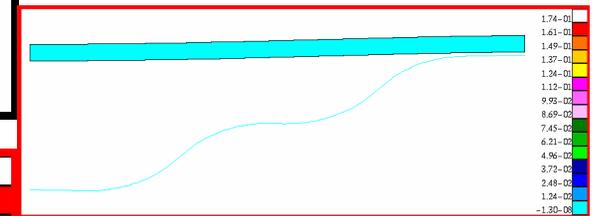
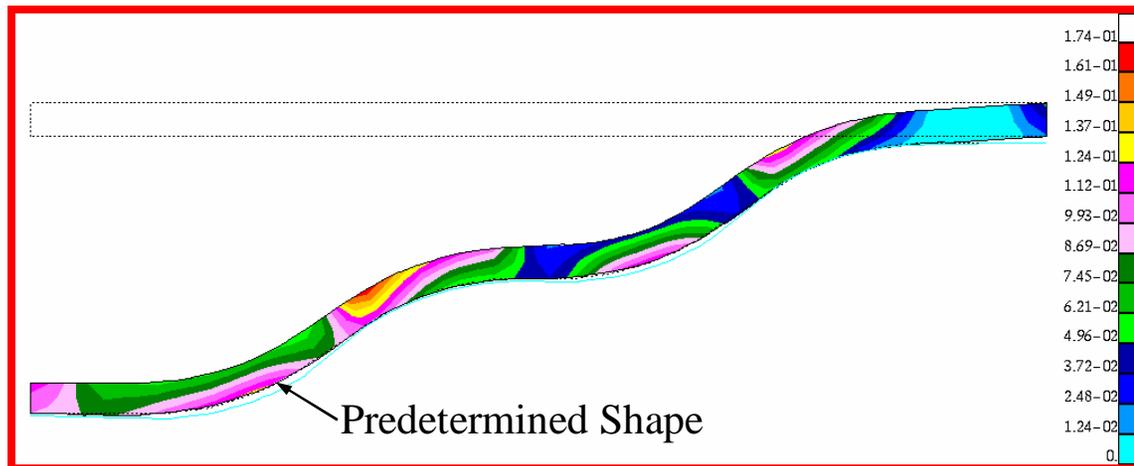
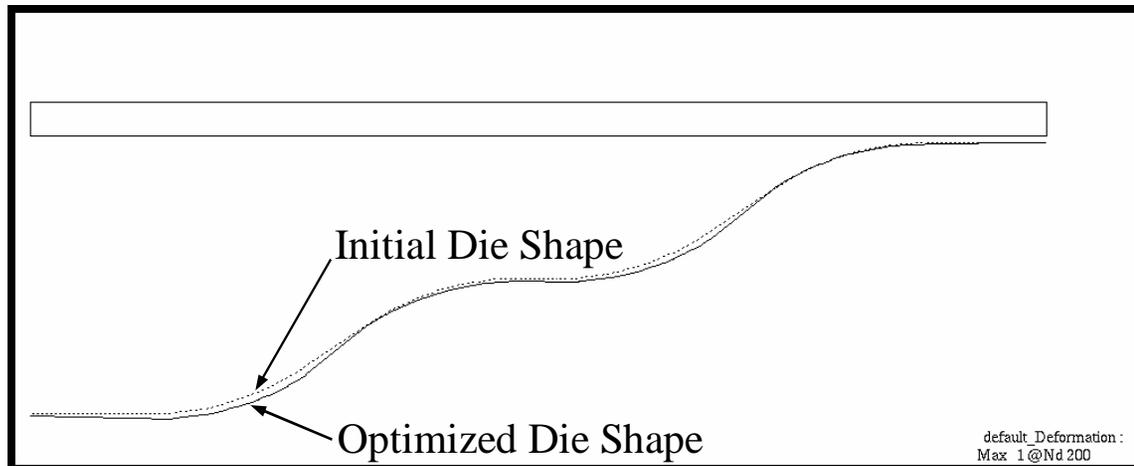
$$-2.0 \leq u_i \leq 2.0$$

Response Analysis : 24

Sensitivity Analysis : 8



OPTIMUM DIE SHAPE



CONCLUSIONS

- ⇒ An efficient and accurate nonlinear DSA is proposed for path-dependent structural problems.
- ⇒ Sensitivity equation always uses the same tangent stiffness matrix as the response analysis at each converged configuration.
- ⇒ Path-dependency of DSA is from the intermediate configuration and internal plastic variables as well as frictional contact effect.